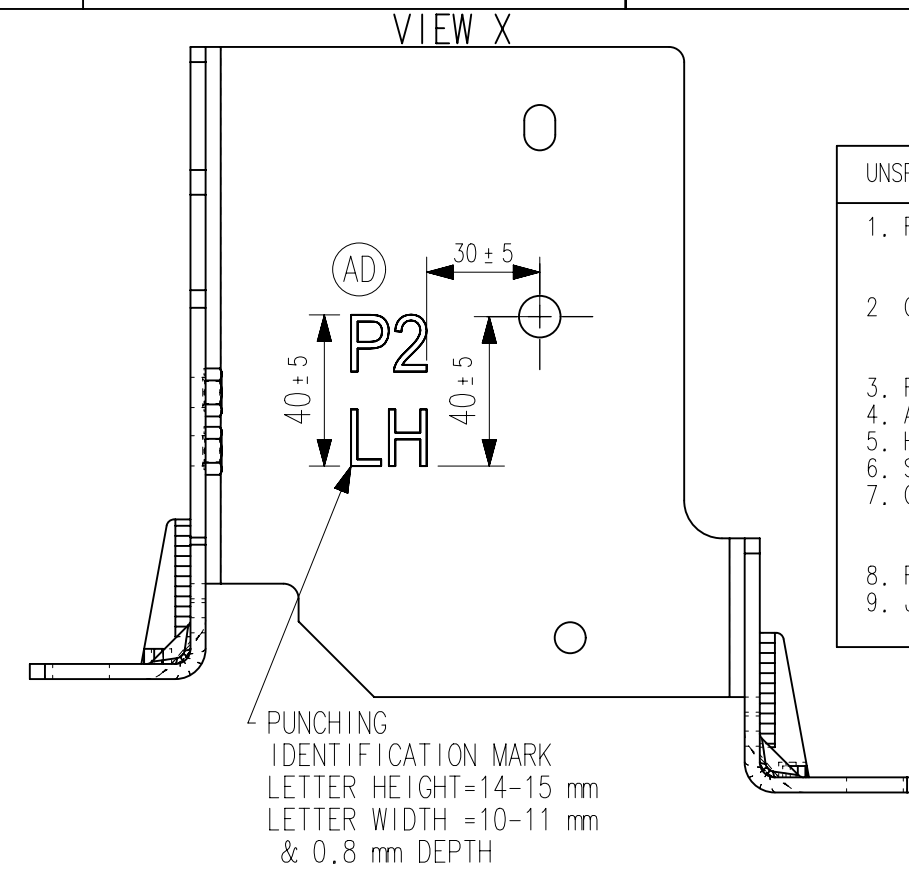
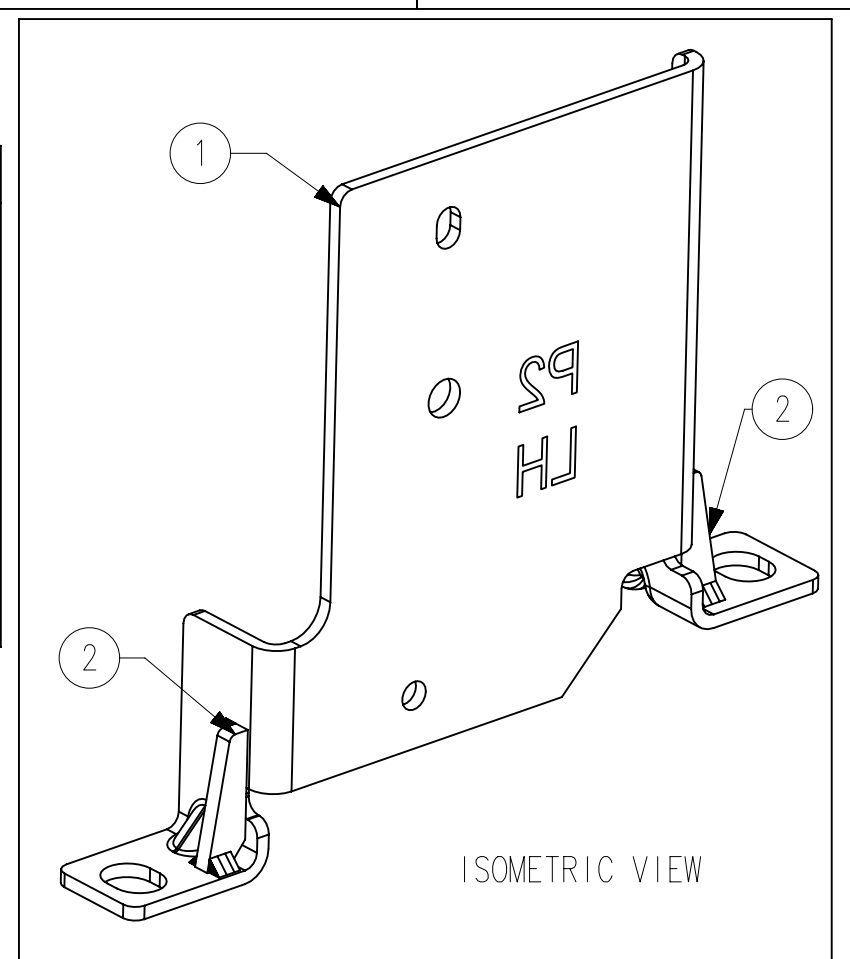




UNSPECIFIED TOLERANCE FOR PARTS	
1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLACES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLE SIZES	±0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	±1.0/-0.
9. JOGGLE DEPTH	±0.3/0



NOTE :-

1. NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
2. ALL UNSPECIFIED OUTSIDE RADII SHOULD BE ONE METAL THICKNESS.
3. PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
4. PART MUST BE FREE FROM STRECHING SCORING MARKS & WRINKLES.
5. TOTAL SURFACE AREA IS 66365 mm².
6. REFER 3D CAD FOR UNSPECIFIED DIMENSIONS.
7. RM PROCUREMENT CONDITION :HRPO
8. CO₂ WELDING SHOULD BE DONE AS PER M&M STD FEG000600.

SUPPLY CONDITION:

PART NO.	PROCUREMENT CONDITION	PUNCHING - IDENTIFICATION MARK
008011285U1	PURE POLYESTER POWDER COATING AS PER M&M STD	P2 LH
008011286U1	PS 622 MIN 50 MICRON COATING ,SATIN BLACK	P2 RH

NOTE:

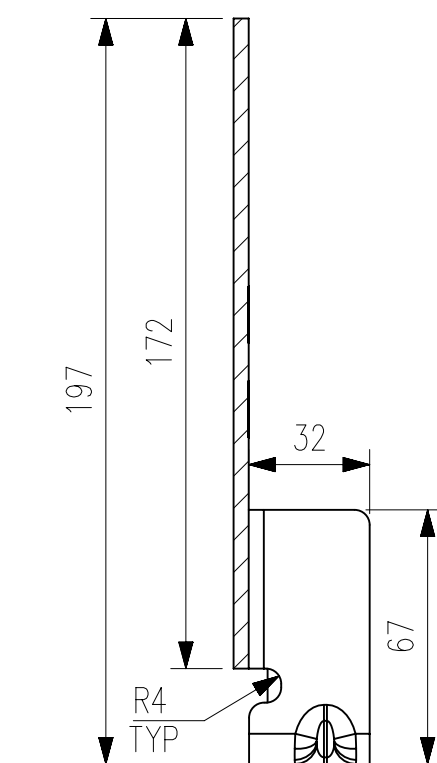
PART SHOWN IS 008011285U1(LH SIDE)
008011286U1(RH SIDE) IS MIRROR OF LH

REFERENCE PART NO:007542366C1

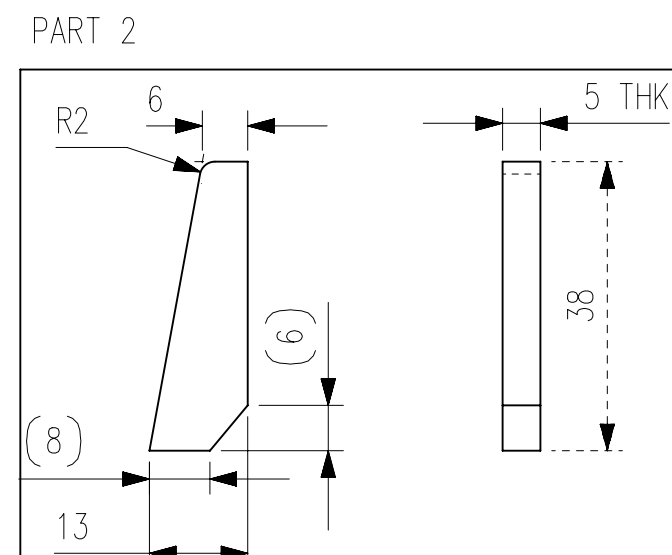
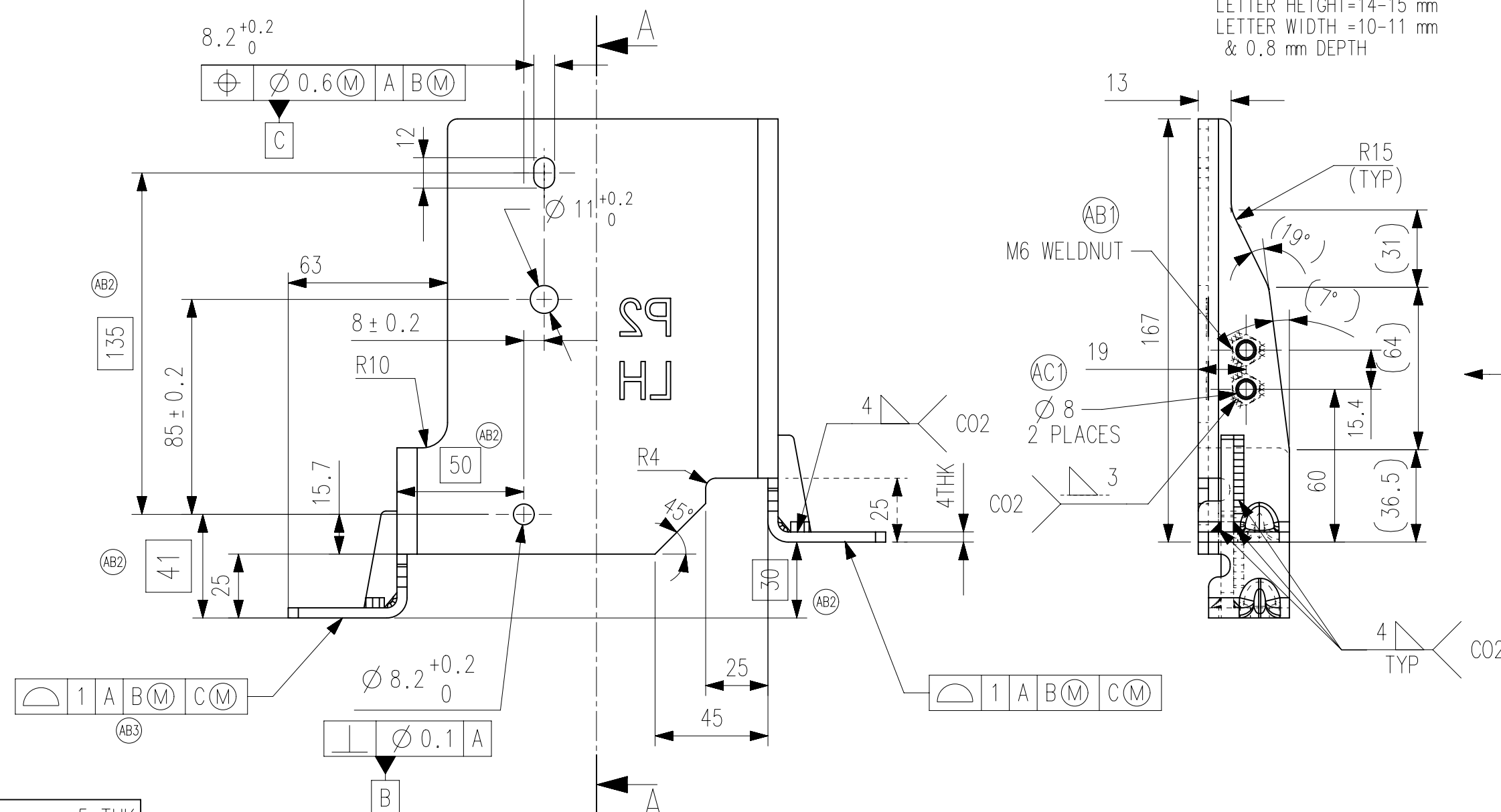
<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.				
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					E.R. / PROC.REQ.NO : ER18C0005268		PART NO. : 008011285U1		
DIMENSIONS					PART NAME : BRACKET RADIATOR MOUNTING LH				
LINEAR IN mm.		OVER UP TO	0.5	3	6	30	120	400	1000 2000
f FINE (X.XXX)			± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5 -
m MEDIUM (X.XX)			± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2 ± 2
c COARSE (X.X)			± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3 ± 4
v VERY COARSE (X)			-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6 ± 8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER UP TO	-	10	50	120	400		
f FINE (X.XXX)			± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'		
m MEDIUM (X.XX)			± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'		
c COARSE (X)			± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'		
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY				
IF IN DOUBT, ASK			DO NOT SCALE		DRG SIZE : A2		ALL DIMENSIONS ARE IN mm.		
							CHECK DRG WITH LAST CHANGE No		

SR. NO.	PART DESCRIPTION	PART NO.	QTY	THICKNESS	MATERIAL
1	PART 1	-	1	4 mm	HR STEEL SHEET MFD 11D AS PER M & M STD FEG000689
2	PART 2	-	2	5mm	HR STEEL SHEET MFD 11D AS PER M & M STD FEG000689
3	NUT HEX WELD	SF0308003	2	-	STD

ECN19P004484	AD	E5 C6	IDENTIFICATION MARK PUNCHING WITH 0.8 mm DEPTH WAS ENGRAVING POSITION CHANGED	DB	AP	SP	25/07/19
	AC2	CD1	ENGRAVING ADDED				
ECN18P003415	AC1	D45	DIM Ø 8 WAS Ø 9. L2 RELEASE	AC	AP	SP	30/05/18
	AB6		2 PLACES DIA 11 HOLE REMOVED				
	AB5		FLATNESS 0.5 WAS 1				
	AB4		IN POSITION TOL DIA REMOVED				
	AB3		PROFILE OF SURFACE WAS PARALLELISM				
	AB2		DIM 80,6,210,135,41,30,50 WAS 80,6,210,135,41,30,50				
ECN18P002929	AB1		2 Nos M6 WELDNUT ADDED	AC	AP	NRB	19/01/18
	AA		L1 RELEASE	AC	AP	NRB	28/11/17
ERNO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE



SECTION A-A



PART 2